

Europäisches Patentamt
European Patent Office
Office européen des brevets



(11) **EP 1 010 612 A1**

(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:
21.06.2000 Bulletin 2000/25

(51) Int Cl.7: **B62M 25/08**

(21) Application number: **99309432.5**

(22) Date of filing: **25.11.1999**

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE**
Designated Extension States:
AL LT LV MK RO SI

(72) Inventor: **Fukuda, Masahiko**
Amagasaki-shi, Hyogo (JP)

(74) Representative: **Allan, James Stewart**
Murgitroyd & Company,
373 Scotland Street
Glasgow G5 8QA (GB)

(30) Priority: **18.12.1998 US 216088**

(71) Applicant: **SHIMANO INC.**
Osaka 590-8577 (JP)

(54) **Motion sensor for use with a bicycle sprocket assembly**

(57) A sensor retainer (300, 368') for a bicycle sprocket assembly (28, 28') includes an annular member for mounting and rotating coaxially with the bicycle sprocket assembly (28, 28') and a sensor element (304)

fixed to the annular member. Alternatively, the sensor retainer (300, 368') may include a fixing member for mounting a derailleur or other transmission to a bicycle frame and a sensor element mounted to the fixing member.

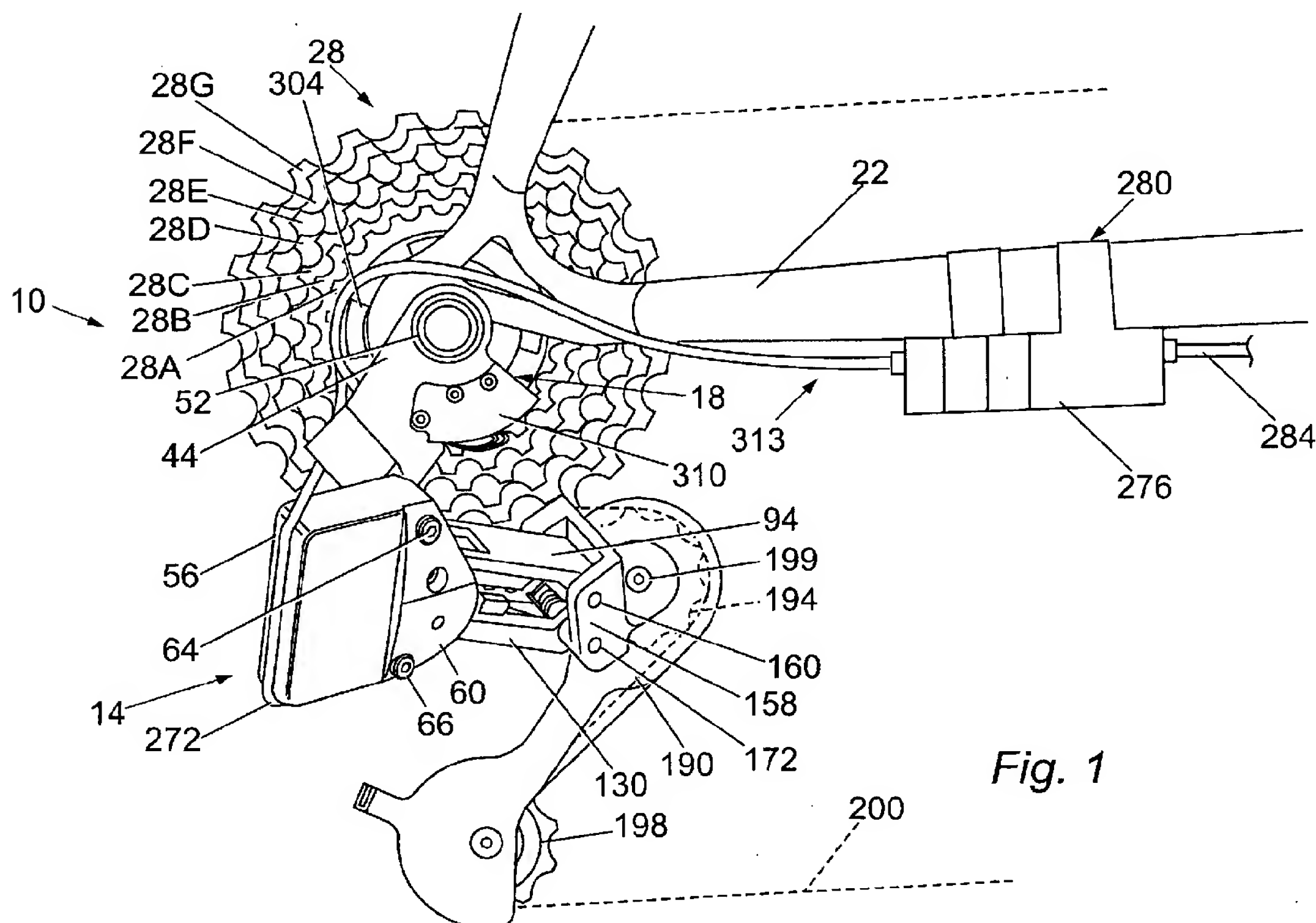


Fig. 1

EP 1 010 612 A1

Description

[0001] The present invention is directed to electrical shift control devices for bicycle transmissions and, more particularly, to a motion sensor for use with a bicycle sprocket assembly.

[0002] Motion sensors are commonly used with bicycles to sense rotation of the wheel or pedal crank so that bicycle speed and cadence may be computed by a bicycle computer and displayed to the rider. Such information also may be used to control an automatic or semi-automatic bicycle transmission, wherein the bicycle speed or cadence may be used to determine when to change gear ratios. The typical motion sensor usually comprises a magnet attached to the wheel or crank arm and a magnetic sensor attached to the bicycle frame. When the magnet passes in close proximity to the magnetic sensor, the sensor provides a pulse to the bicycle computer. The speed or cadence then may be computed based on the elapsed time between successive pulses.

[0003] A disadvantage of traditional motion sensors is that they increase the number of parts at various locations on the bicycle, which is undesirable. Furthermore, a magnet rotating with the spokes can be disconcerting. Also, as the number of electronically controlled components increases, the amount of wiring needed to connect the various components together also increases. For example, if the bicycle uses an electronically controlled transmission, then wires must be routed for the wheel magnetic sensor, the crank magnetic sensor, the front transmission and the rear transmission.

[0004] One embodiment of the present invention is directed to a motion sensor for use with a bicycle sprocket assembly wherein a magnet or first sensor element is mounted for rotation with the sprocket assembly. Another preferred feature of the present invention is a magnetic sensor or second sensor element being mounted in close proximity to the bicycle transmission. Associating the first sensor element with the sprocket assembly eliminates the requirement of mounting the first sensor element on the spokes, and mounting the second sensor element in close proximity to the bicycle transmission allows the wiring for the second sensor element, if any, to be combined with any wiring or cables already routed to the transmission.

[0005] In one embodiment of the present invention, there is provided a sensor retainer for a bicycle sprocket assembly according to claim 1. Preferred features are set out in the dependent claims. The invention also provides a sensor retainer according to claim 38. It will be appreciated that the sensor retainer according to claim 38 may have one, some or all of the preferred features of the sensor retainer of claim 1.

[0006] In a more specific embodiment, a sensor assembly for a bicycle comprises an assembly according to claim 7. If desired, the first sensor element may include a signal generating element such as a magnet,

and the second sensor element may include a signal receiving element such as a magnetic sensor. The second sensor element may include a first sensor unit for communicating with the first sensor element and a second sensor unit for communicating with the first sensor element, wherein the first sensor unit is offset from the second sensor unit in a circumferential direction. Such a structure allows the direction of rotation as well as the speed of rotation of the plurality of sprockets to be determined.

[0007] In another embodiment of the present invention, the plurality of sprockets may include a first sprocket and a second sprocket, wherein the first sprocket includes a shift facilitating structure for facilitating shifting of a chain from the second sprocket to the first sprocket. In this embodiment the first sensor element may be located at a specified rotational position relative to the shift facilitating structure so that the position of the shift facilitating structure may be determined. This feature has special usefulness when the sensor assembly is used in conjunction with an electronically controlled derailleur because then the derailleur may be commanded to shift the chain from the second sprocket to the first sprocket when the shift facilitating structure is in the optimum rotational position.

[0008] Embodiments of the present invention shall now be described, with reference to the accompanying drawings, in which :-

Figure 1 is a side view of a rear portion of a bicycle that uses a particular embodiment of a bicycle transmission including a motor driven derailleur and motion sensor;

Figure 2 is a front view of the bicycle transmission shown in Figure 1;

Figure 3 is an oblique view of a portion of the motor driven derailleur shown in Figure 1;

Figure 4 is an exploded view of the portion of the motor driven derailleur shown in Figure 3;

Figure 5 is a view of the motor unit for the derailleur shown in Figure 3 illustrating a particular embodiment of a gear reduction unit;

Figure 6 is an exploded view of the motor unit shown in Figures 3-5;

Figure 7 is an exploded view of the motion sensor shown in Figure 1 without the sprockets;

Figure 8 is a partial cross-sectional view of the motion sensor shown in Figure 1;

Figure 9 is a side view of an alternative embodiment of a sprocket assembly with sensor elements fixed to a locking ring;

Figure 10 is an exploded view of an alternative embodiment of a motor driven derailleur;

Figure 11 is an assembled view of a clutch assembly used in the derailleur shown in Figure 10;

Figure 12 is a partial cutaway view of the assembled motor driven derailleur shown in Figure 10 in an initial position; and

Figure 13 is a partial cutaway view of the assembled motor driven derailleur shown in Figure 10 in an extended position.

[0009] Figure 1 is a side view of a rear portion of a bicycle that uses a particular embodiment of a bicycle transmission 10 including a motor driven derailleur 14 and a motion sensor 18 mounted to a bicycle frame 22. More specifically, a sprocket assembly 28 comprising plurality of sprockets 28A to 28G are coaxially and rotatably mounted around an axle 32 (Figure 7) forming part of a freehub-style wheel hub 320. As shown in Figures 1-6, derailleur 14 includes a base member 44 with an axle opening 48 so that derailleur 14 may be mounted to frame 22 by passing axle 32 through axle opening 48 and screwing a nut 52 onto axle 32. A motor unit housing 56 and motor unit cover 60 are formed as part of the base member 44 by inserting screws 64 and 66 through respective openings 70 and 74 in motor unit cover 60, through respective openings 78 and 82 in motor unit housing 56, and into threaded openings 86 and 90 in base member 44.

[0010] A link member 94 having prongs 96 and 98 is pivotably coupled to base member 44 and motor unit 56 by a pivot shaft 100 that extends through an opening 102 in base member 44 and through an opening 103 in prong 96 terminating in an opening (not shown) in the motor unit housing 56, and by a pivot shaft 112 that extends through an opening 113 in motor unit housing 56 and through an opening 104 in prong 98 terminating in an opening 114 in motor unit cover 60. Thus, prong 96 is disposed between base member 44 and motor unit housing 56, and prong 98 is disposed between motor unit housing 56 and motor unit cover 60. Fixing bolts 111 (only one is shown in Figure 4) extend into openings 115 in prongs 96 and 98 to fix pivot shafts 100 and 112 in place. A link member 108 is pivotably coupled to motor unit housing 56 by a shaft section 150A (Figure 6) of a pivot shaft 150 that passes through an opening 116 in link member 108, and a link member 130 is pivotably coupled to motor unit housing 56 by a shaft section 150B of pivot shaft 150 that passes through an opening 154 in link member 130. As discussed in more detail below, pivot shaft 150 also functions as an actuator shaft for moving the derailleur. The other end of link member 94 is pivotably connected to a movable member 158 by a pivot shaft 160 that extends through an opening 164 in link member 94 and through openings 168 and 170 in movable member 158. Similarly, the other ends of link members 108 and 130 are pivotably connected to movable member 158 by a pivot pin 172 that passes through an opening 174 in link member 108, through an opening 178 in link member 130, and through openings 180 and 182 in movable member 158. Pivot pin 172 also extends through an opening 184 in a spacer 188 disposed between link members 108 and 130. Thus, motor unit housing 56, link members 94, 108 and 130, and movable member 158 form a "four-bar" type linkage mechanism (wherein link members 108 and 130 function as one "bar") so that movable member 158 moves relative to base member 44 and motor unit housing 56. A chain guide 190 having a guide pulley 194 and a tension pulley 198 is pivotably mounted to movable member 158 through a pivot shaft 199 in a known manner for switching a chain 200 among the plurality of sprockets 28A to 28G.

[0011] An actuating member in the form of an actuating arm 204 is nonrotatably mounted to pivot shaft 150 by keying an opening 208 on one end of actuating arm 204 to a flat 210 on pivot shaft 150. The other end of actuating arm 204 normally rests on abutments 211A and 211B formed on link members 108 and 130, and it has an opening or groove 212 for receiving a first end 214 of a coil spring 218 that is coiled around spacer 188. A second end 222 of spring 218 is inserted into an opening 226 in link member 108. Bushings 230 and 234 are disposed between spring 218 and link members 108 and 130, respectively, for minimising friction between spring 218 and link members 108 and 130.

[0012] As shown in Figures 5 and 6, motor unit housing 56 includes a first housing section 56A, a second housing section 56B, and a gasket 250 between first housing section 56A and second housing section 56B. Disposed within motor unit housing 56 is a mounting bracket 254 that seats within a groove 258 formed in first housing section 56A and a groove 260 formed in second housing section 56B. A motor 262 having a drive shaft 263 is rigidly fixed to mounting bracket 254 by screws 264 and 268. Motor 262 is controlled by signals received over a communication bus 272 connected to a control unit 276 (Figure 1) which, in turn, is attached to frame 22 through a mounting bracket 280. Motor control unit 276 further communicates with a control centre (not shown, but typically mounted on the bicycle handlebars) through a communication bus 284.

[0013] A worm gear 290 is fixed to motor drive shaft 263 by a set screw 294 for driving pivot shaft 150 through a gear reduction unit 800. Gear reduction unit 800 includes a larger diameter gear 804 that meshes with worm gear 290. Large diameter gear 804 is rotatably mounted to first housing section 56A through a pivot shaft 808 seated in a recess 810 formed in first housing section 56A. A smaller diameter gear 814 is nonrotatably fixed to larger diameter gear 804 and meshes with another larger diameter gear 818. Larger diameter gear 818 is pivotably mounted to first housing section 56A through a pivot shaft 822 that seats in a recess 826 formed in first housing section 56A. A smaller diameter gear 830 is nonrotatably fixed to pivot shaft 822 and meshes with a fan gear 834 that is nonrotatably fixed to pivot shaft 150. Pivot shaft 150 extends through an opening 836 in first housing section 56A and through an opening 838 in second housing section 56B. O-ring seals 840 and 844 are disposed around pivot shaft 150 on opposite sides of fan gear 834 for preventing contaminants from entering motor unit housing 56 through

openings 836 and 838. A potentiometer 870 is fitted to shaft section 150A of pivot shaft 150 to determine the rotational position of pivot shaft 150 and hence of movable member 158.

[0014] In operation, motor 262 rotates pivot shaft 150 counterclockwise through gear reduction unit 800 to cause chain guide 190 to switch chain 200 from a larger diameter sprocket 28A to 28G to a smaller diameter sprocket 28A to 28G, and motor 262 rotates pivot shaft 150 clockwise through gear reduction unit 800 to cause chain guide 190 to switch chain 200 from a smaller diameter sprocket 28A to 28G to a larger diameter sprocket 28A to 28G. When motor 262 rotates pivot shaft 150 counterclockwise, actuating arm 204 rotates counterclockwise and pulls upwardly on first end 214 of spring 218. If there is no significant resistance to movement of movable member 158, then actuating arm 204 remains seated on abutments 211A and 211B, and the upward movement of actuating arm 108 causes spring 218 to lift up on spacer 188. This, in turn, causes movable member 158 to pivot upwards thus causing chain 200 to move toward a smaller sprocket 28A to 28G without causing the first end 214 of spring 218 to twist around spacer 188.

[0015] However, if a large resistance is applied to the movement of movable member 158, such as when the cyclist is not pedalling, then actuating arm 204 lifts up from abutments 211A and 211B while movable member 158 remains stationary, and the upward movement of actuating arm 204 causes first spring end 214 to twist around spacer 188, thus increasing the tension on coil spring 218. Coil spring 218 thus saves the energy for the shift operation until the source of resistance to movement of movable member 158 is removed, such as when the cyclist resumes pedalling. When this resistance is removed, movable member 158 pivots upwards thus causing chain 200 to move toward a smaller diameter sprocket 28A to 28G, and abutments 211A and 211B on link members 108 and 130 rise until they contact actuating arm 204.

[0016] It should be noted that coil spring 218 also functions as a shock absorber in the event the bicycle falls over and the derailleur strikes the ground. Thus, when movable member 158 is struck from the left in Figure 2, the movable member 158 tends to move downward. As understood from Figure 4, this would cause abutments 211A and 211B to move downward away from actuating arm 204, thus absorbing the shock.

[0017] When motor 262 rotates pivot shaft 150 in the clockwise direction, actuating arm 204 presses against abutments 211A and 211B, thus causing movable member 158 to pivot downward causing chain 200 to move toward a larger diameter sprocket 28A to 28G.

[0018] Motion sensor 18 (Figures 1, 2, 7 and 8) provides information about the rotational state of the plurality of sprockets 28A to 28G. This information may be used to ascertain the speed of rotation of the plurality of sprockets 28A to 28G and/or the rotational position of

the plurality of sprockets 28A to 28G. This information may be used to determine if and when to activate motor 262 to shift the derailleur. For example, if the plurality of sprockets 28A to 28G are not rotating, thus creating significant resistance to movement of movable member 158, it may be desirable to delay the shift operation until the cyclist resumes pedalling. Also, if the plurality of sprockets 28A to 28G include shift facilitating structures (described below) at certain locations, then it may be desirable to activate motor 262 only when the shift facilitating structures are located in a desired position relative to the derailleur guide pulley 199.

[0019] As shown in Figures 1, 2, 7 and 8, motion sensor 18 includes a sensor retainer 300 for mounting coaxially with the sprocket assembly 28 so that the sensor retainer 300 rotates together with the sprocket assembly 28. A plurality of first sensor elements 304 in the form of signal generating elements such as magnets are embedded within or otherwise mounted circumferentially around sensor retainer 300 for rotation with sensor retainer 300. A second sensor element 308 is attached to base member 44 or otherwise mounted in close proximity to sensor retainer 300 so that sensor retainer 300 rotates relative to second sensor element 308. In this embodiment, second sensor element 308 includes a frame 310 attached to base member 44 through bolts 311, a first sensor unit 308A for communicating with the plurality of first sensor elements 304, and a second sensor unit 308B for communicating with the plurality of first sensor elements 304. Each sensor unit 308A and 308B comprises a signal receiving element such as a magnetic signal receiver, and first sensor unit 308A is offset from second sensor unit 308B in a circumferential direction (Figure 7). Thus, the direction of rotation of sprocket assembly 28 can be determined based on which sensor unit 308A or 308B first receives the magnetic signal from each first sensor element 304. The elapsed time between receipt of the signal by first sensor unit 308A and receipt of the signal by second sensor unit 308B for a given revolution of sprocket assembly 28 provides a second source of data for the rotational speed of sprocket assembly 28 in addition to the traditional use of the elapsed time between receipt of the magnetic signal for successive revolutions of sprocket assembly 28. The received signals are communicated to control unit 276 over a communication bus 309 which structurally merges with communication bus 272 from motor 262 to form an integrated communication bus 313 (Figure 1).

[0020] In this embodiment, sensor retainer 300 is adapted to be mounted on a freehub-style wheel hub 320. Wheel hub 320 includes a hub shell 324 and a pair of spoke flanges 328 and 330 with spoke holes 334 and 338, respectively, for receiving the wheel spokes (not shown) that mount the hub 320 to the wheel rim (not shown). A cylindrical sprocket mounting sleeve 340 is rotatably mounted around axle 32 through a one-way clutch mechanism (not shown) such that sprocket mounting sleeve 340 transmits rotational force from

sprocket assembly 28 to hub shell 324 when sprocket assembly 28 rotates in one direction only. The structure and function of wheel hub 320 including sprocket mounting sleeve 340 and the one way clutch are well known, so a detailed description of these components shall be omitted.

[0021] A plurality of splines 350 are circumferentially formed on the outer peripheral surface of sprocket mounting sleeve 340 for mating with complementary splines 354 formed on the inner peripheral surface of sensor retainer 300. Similar splines (not shown) are formed on the inner peripheral surface of each of the plurality of sprockets 28A to 28G. In this embodiment, a position locating spline 358 having a larger width than the other splines 354 is provided for engaging a similarly larger width position locating groove (not shown) on the sprocket mounting sleeve 340 so that sensor retainer 300 can be mounted on sprocket mounting sleeve 340 in only one rotational position. A similar position locating spline (not shown) is formed on the inner peripheral surface of each of the plurality of sprockets 28A to 28G for the same reason. Thus, not only will sensor retainer 300 and sprockets 28A to 28G be mounted on sprocket mounting sleeve 340 in only one rotational position, but the rotational position of sensor retainer 300 will be predetermined relative to sprocket assembly 28. This is very useful when the plurality of sprockets 28A to 28G have shift facilitating structures for facilitating the transfer of the chain from one sprocket to another as described more fully below.

[0022] The free end of sprocket mounting sleeve 340 includes a threaded inner peripheral surface 360 for engaging a threaded outer peripheral surface 364 of a lock ring 368. Screwing lock ring 368 onto sprocket mounting sleeve 340 thus nonrotatably fixes sprocket assembly 28 and sensor retainer 300 onto hub 320, although it will be appreciated that sprocket assembly 28 and sensor retainer 300 rotate with the hub 320. Lock ring 368 also includes a plurality of splines 370 for engaging a tool (not shown) so that lock ring 368 may be installed or removed from sprocket mounting sleeve 340 as desired.

[0023] Figure 9 is a side view of an alternative embodiment of a sprocket assembly 28'. In this embodiment, sensor retainer 300 is omitted. Instead, a lock ring 368' having the same general structure as lock ring 368 in Figure 7 functions as the sensor retainer, wherein first sensor elements 304 are embedded within or otherwise mounted to lock ring 368'. Also, sprocket assembly 28' includes shift facilitating structures for facilitating movement of a chain from one sprocket to another. Using sprockets 28F' and 28G' as an example, sprocket 28G' includes a shift facilitating structure 400 in the form of a recess 404 disposed on the side of sprocket 28G' and one or more angled and/or bevelled sprocket teeth 408 to facilitate transfer of the chain from sprocket 28F' to sprocket 28G'. Such structures are now well known and are described, for example, in U.S. Patent No. 4,889,521, incorporated herein by reference. Sprocket

28G' also includes a shift facilitating structure 410 in the form of a recess 414 disposed on the side of sprocket 28G' and one or more angled and/or bevelled sprocket teeth 418 to facilitate transfer of the chain from sprocket 28G' to sprocket 28F'. With such shift facilitating structures, it is desirable to activate the derailleur for shifting the chain when the guide wheel 199 is in close proximity to the shift facilitating structures. This information can be ascertained by using a motion sensor 18.

[0024] Figure 10 is an exploded view of an alternative embodiment of a motor driven derailleur 500. Whereas the motor driven derailleur shown in Figures 1 to 6 had a motor integrally formed with the base member, in this embodiment the motor is integrally formed with one of the link members. More specifically, derailleur 500 includes a base member 504 with a mounting bolt 506 for mounting derailleur 500 to frame 22. A link member 508 is pivotably mounted to base member 504 by a pivot shaft 510 that passes through an opening 514 in link member 508 and through openings 518 and 522 in base member 504. A link member 530 is pivotably mounted to base member 504 by screws 534 and 538 that pass through respective openings 544 and 548 in base member 504 and into respective threaded openings 554 and 558 in link member 530. A movable member 560 is pivotably coupled to the other end of link member 508 by screws 564 and 568 that pass through respective openings 574 and 578 and into respective threaded openings 584 and 588 in link member 508. Movable member 560 also is pivotably coupled to the other end of link member 530 by a tubular nut 594 that passes through an opening 604 in movable member 560 and through an opening 618 in link member 530. A tubular screw 598 passes through an opening 608 in movable member 560, through an opening 610 in a fan gear 780, through an opening 611 in an electrical brush member 612, through an opening 613 in a resistance contact member 614, and threads into tubular nut 594. Movable member 560, tubular nut 594, tubular screw 598, fan gear 780 and electrical brush member 612 rotate together relative to link member 530, whereas resistance contact member 614 remains stationary. A chain guide 650 having a guide pulley 654 and a tension pulley 658 is pivotably mounted to movable member 560 in a conventional way by a threaded shaft 660 screwing into a threaded opening 664 in movable member 560.

[0025] In this embodiment, link member 530 includes a cylindrical bore 700 into which is fitted a motor 704 having a drive shaft 708. A drive gear 712 is nonrotatably mounted to drive shaft 708, although it will rotate therewith, for meshing with a bevel gear 716. As shown in Figure 11, bevel gear 716 has a coupling shaft 720 with splines 724 that engage complementary splines 728 on one end of an intermediate shaft 730 such that intermediate shaft 730 cannot rotate relative to coupling shaft 720, but intermediate shaft 730 can move a certain distance axially relative to coupling shaft 720. The other end of intermediate shaft 730 is nonrotatably coupled to

a first clutch disk 734 having a plurality of hemispherical recesses 738 formed on the side facing away from bevel gear 716. A plurality of balls 740 are fitted within hemispherical recesses 738. An intermediate gear 744 that meshes with fan gear 780 is rotatably coupled to movable member 560 by a screw 748 that passes through an opening 752 in movable member 560 and into a threaded opening in intermediate gear 744. A second clutch disk 760 is nonrotatably mounted to intermediate gear 744, although it will rotate therewith, wherein second clutch disk 760 includes a plurality of hemispherical recesses for seating the plurality of balls 740.

[0026] First clutch disk 734 is biased against second clutch disk 760 by a spring 770 such that balls 740 are seated in recesses 738 and 764 in a detenting relationship. Thus, bevel gear 716 and intermediate gear 744 ordinarily rotate together as a unit unless substantial resistance is applied to intermediate gear 744. When substantial resistance is applied to intermediate gear 744, rotation of bevel gear 716 causes balls 740 to leave recesses 738 and/or 764, thus pushing intermediate shaft 730 to the right in Figure 11 and allowing relative rotation between bevel gear 716 and intermediate gear 744. When the substantial resistance to intermediate gear 744 is removed, balls 740 re-engage recesses 738 and 764, and intermediate gear 744 continues integral rotation with bevel gear 716. Thus, rotation of drive shaft 708 causes fan gear 780 to move movable member 560 relative to link members 508 and 530 as shown in Figures 12 and 13. The position of movable member 560 relative to link members 508 and 530 may be ascertained by the cooperation of electrical brush member 612 and resistance contact member 614, which form a potentiometer.

[0027] While the above is a description of various embodiments of the present invention, further modifications may be employed without departing from the scope of the present invention. For example, the size, shape, location or orientation of the various components may be changed as desired. The functions of one element may be performed by two, and vice versa. It is not necessary for all advantages to be present in a particular embodiment at the same time. Every feature which is unique from the prior art, alone or in combination with other features, also should be considered a separate description of further inventions by the applicant, including the structural and/or functional concepts embodied by such feature(s).

[0028] Although sprocket retainer 300 was formed as an annular member, sprocket retainer could be any shape and need not be formed as a closed circle or polygon. The sensor elements 304 need not have a uniform circumferential spacing, and some applications may require only one sensor element 304. Sensor elements 308A and 308B may be disposed directly on base member 44. The chain shift facilitating structures 400 and 410 shown in Figure 9 may be incorporated into the embodiment shown in Figure 1, or they may be omitted. Thus,

the scope of the invention should not be limited by the specific structures disclosed or the apparent initial focus on a particular structure or feature.

Claims

1. A sensor retainer for a bicycle sprocket assembly comprising:
 - an annular member (300, 368') for mounting and rotating coaxially with the bicycle sprocket assembly (28, 28'); and
 - a sensor element (304) fixed to the annular member (300, 368').
2. A sensor retainer according to claim 1, having a plurality of splines (354) formed on an inner peripheral surface of the annular member (300, 368').
3. A sensor retainer according to claim 1 or claim 2, wherein the annular member (300, 368') includes a threaded outer peripheral surface (364).
4. A sensor retainer according to any preceding claim, wherein the sensor element (304) is embedded in the annular member (300, 368').
5. A sensor retainer according to any preceding claim, having a plurality of the sensor elements (304) fixed to the annular member (300, 368') and spaced apart from each other in a circumferential direction.
6. A sensor retainer according to any preceding claim, wherein the or each sensor element (304) comprises a magnet.
7. A sensor assembly for a bicycle sprocket assembly, the sensor assembly comprising:
 - a first sensor element (304) coupled for rotation with the sprocket assembly (28, 28'); and
 - a second sensor element (308) for attachment in close proximity to the sprocket assembly (28, 28') so that the first sensor element (304) rotates relative to the second sensor element (308).
8. A sensor assembly according to claim 7, having
 - a sensor retainer (300, 368') for mounting coaxially with the sprocket assembly (28, 28') so that the sensor retainer (300, 368') rotates together with the sprocket assembly (28, 28'), and wherein
 - the first sensor element (304) is coupled for rotation with the sensor retainer (300, 368'); and
 - the second sensor element (308) can be at-

tached in close proximity to the sensor retainer (300, 368') so that the sensor retainer (300, 368') rotates relative to the second sensor element (308).

9. A sensor assembly according to claim 8, wherein the first sensor element (304) is embedded in the sensor retainer (300, 368').

10. A sensor assembly according to claim 8 or claim 9, wherein the sensor retainer (300, 368') includes a plurality of splines (354, 370) on an inner peripheral surface thereof.

11. A sensor assembly according to any one of claims 8 to 10, wherein the sensor retainer (300, 368') has a threaded outer peripheral surface (364).

12. A sensor assembly according to any one of claims 8 to 11, having a plurality of the first sensor elements (304) fixed to the sensor retainer (300, 368') and spaced apart from each other in a circumferential direction.

13. A sensor assembly according to any one of claims 8 to 12, wherein the or each first sensor element (304) comprises a magnet.

14. A sensor assembly according to any one of claims 8 to 13, wherein the sensor retainer (300, 368') comprises an annular member.

15. A sensor assembly according to any one of claims 7 to 14, wherein the first sensor element (304) comprises a signal generating element, and wherein the second sensor element (308) comprises a signal receiving element.

16. A sensor assembly according to any one of claims 7 to 15, wherein the second sensor element (308) comprises:

a first sensor unit (308A) for communicating with the first sensor element (304); and
a second sensor unit (308B) for communicating with the first sensor element (304).

17. A sensor assembly according to claim 16, wherein the first sensor unit (308A) is offset from the second sensor unit (308B) in a circumferential direction.

18. A sensor assembly according to any one of claims 7 to 17, wherein the sprocket assembly (28, 28') comprises a plurality of sprockets (28A-28G, 28A'-28G') mounted together for rotation around a common axis.

19. A sensor assembly according to claim 18, wherein

the plurality of sprockets (28A-28G, 28A'-28G') includes a first sprocket (28G') and a second sprocket (28F'), wherein at least one of the first and second sprockets (28G', 28F') includes a shift facilitating structure (400, 410) for facilitating shifting of a chain (200) between the sprockets (28G', 28F').

20. A sensor assembly according to claim 19, wherein the shift facilitating structure (400, 410) facilitates shifting of the chain (200) from the first sprocket (28G') to the second sprocket (28F').

21. A sensor assembly according to claim 19 or claim 20, wherein the shift facilitating structure (400, 410) facilitates shifting of the chain (200) from the second sprocket (28F') to the first sprocket (28G').

22. A sensor assembly according to any one of claims 19 to 21, wherein the sensor element (304) is located at a specific rotational position relative to the shift facilitating structure (400, 410).

23. A sensor assembly according to any one of claims 19 to 22, wherein the shift facilitating structure includes a recess (404, 414) disposed on a side of the first sprocket (28G').

24. A sensor assembly according to any one of claims 19 to 23, wherein the first sprocket (28G') includes a first sprocket positioning structure on an inner peripheral surface thereof, and wherein the sensor assembly (28, 28') includes a retainer positioning structure (358) on an inner peripheral surface thereof for positioning the sensor assembly (28, 28') at a predetermined rotational position relative to the first sprocket (28G').

25. A sprocket assembly for a bicycle comprising:

a plurality of sprockets (28A-28G, 28A'-28G') mounted together for rotation around a common axis; and
a sensor element (304) coupled for rotation with the plurality of sprockets (28A-28G, 28A'-28G').

26. A sprocket assembly according to claim 25, having a plurality of the sensor elements (304) coupled for rotation with the plurality of sprockets (28A-28G, 28A'-28G').

27. A sprocket assembly according to claim 25 or claim 26, wherein the or each sensor element (304) comprises a magnet.

28. A sprocket assembly according to any one of claims 25 to 27, having an annular member (300, 368') coaxially mounted with the plurality of sprockets (28A-

28G, 28A'-28G') for integral rotation with the plurality of sprockets (28A-28G, 28A'-28G'), wherein the sensor element (304) is mounted on the annular member (300, 368').

29. A sprocket assembly according to claim 28, wherein the sensor element (304) is embedded in the annular member (300, 368').

30. A sprocket assembly according to claim 28 or claim 29, wherein the annular member (300, 368') includes a plurality of splines (354, 370) on an inner peripheral surface thereof.

31. A sprocket assembly according to any one of claims 28 to 30, wherein the annular member (300, 368') includes a threaded outer peripheral surface (364).

32. A sprocket assembly according to any one of claims 25 to 31, wherein the plurality of sprockets (28A-28G, 28A'-28G') includes a first sprocket (28G') and a second sprocket (28F'), wherein at least one of the first and second sprockets (28G', 28F') includes a shift facilitating structure (400, 410) for facilitating shifting of a chain (200) between the sprockets (28G', 28F').

33. A sprocket assembly according to claim 32, wherein the shift facilitating structure (400) facilitates shifting of the chain (200) from the first sprocket (28G') to the second sprocket (28F').

34. A sprocket assembly according to claim 32 or claim 33, wherein the shift facilitating structure (400, 410) facilitates shifting of the chain (200) from the second sprocket (28F') to the first sprocket (28G').

35. A sprocket assembly according to any one of claims 32 to 34, wherein the sensor element (304) is located at a specific rotational position relative to the shift facilitating structure (400, 410).

36. A sprocket assembly according to any one of claims 32 to 35, wherein the shift facilitating structure (400, 410) includes a recess (404, 414) disposed on a side of the first sprocket (28G').

37. A sprocket assembly according to any one of claims 32 to 36, wherein the first sprocket (28G') includes a first sprocket positioning structure on an inner peripheral surface thereof, and wherein the sensor retainer (300, 368') includes a retainer positioning structure (358) on an inner peripheral surface thereof for positioning the sensor retainer (300, 368') at a predetermined rotational position relative to the first sprocket (28G').

38. A sensor retainer for a bicycle transmission com-

prising:

a fixing member for mounting the transmission to a bicycle frame; and
a sensor element mounted to the fixing member.

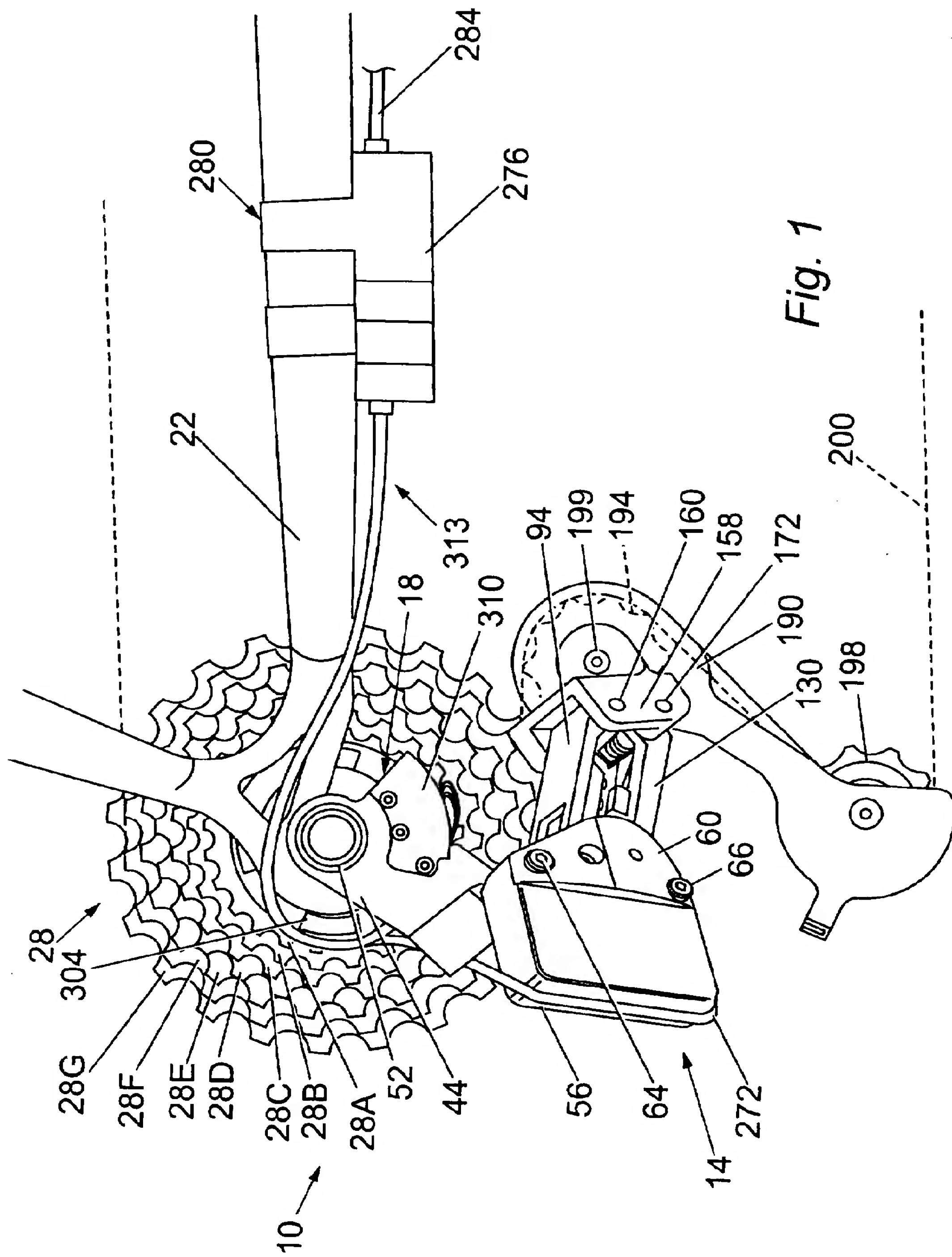


Fig. 1

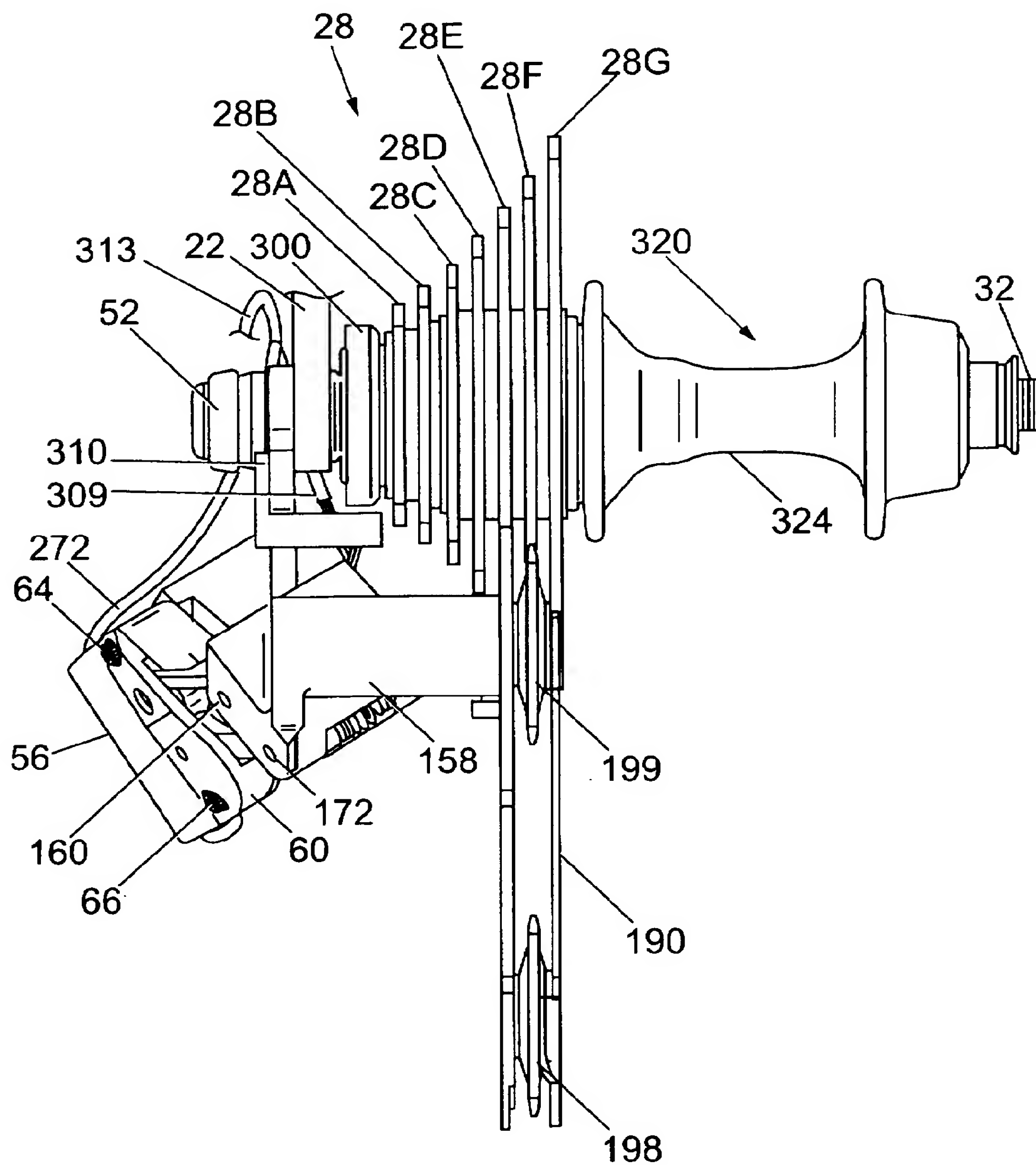


Fig. 2

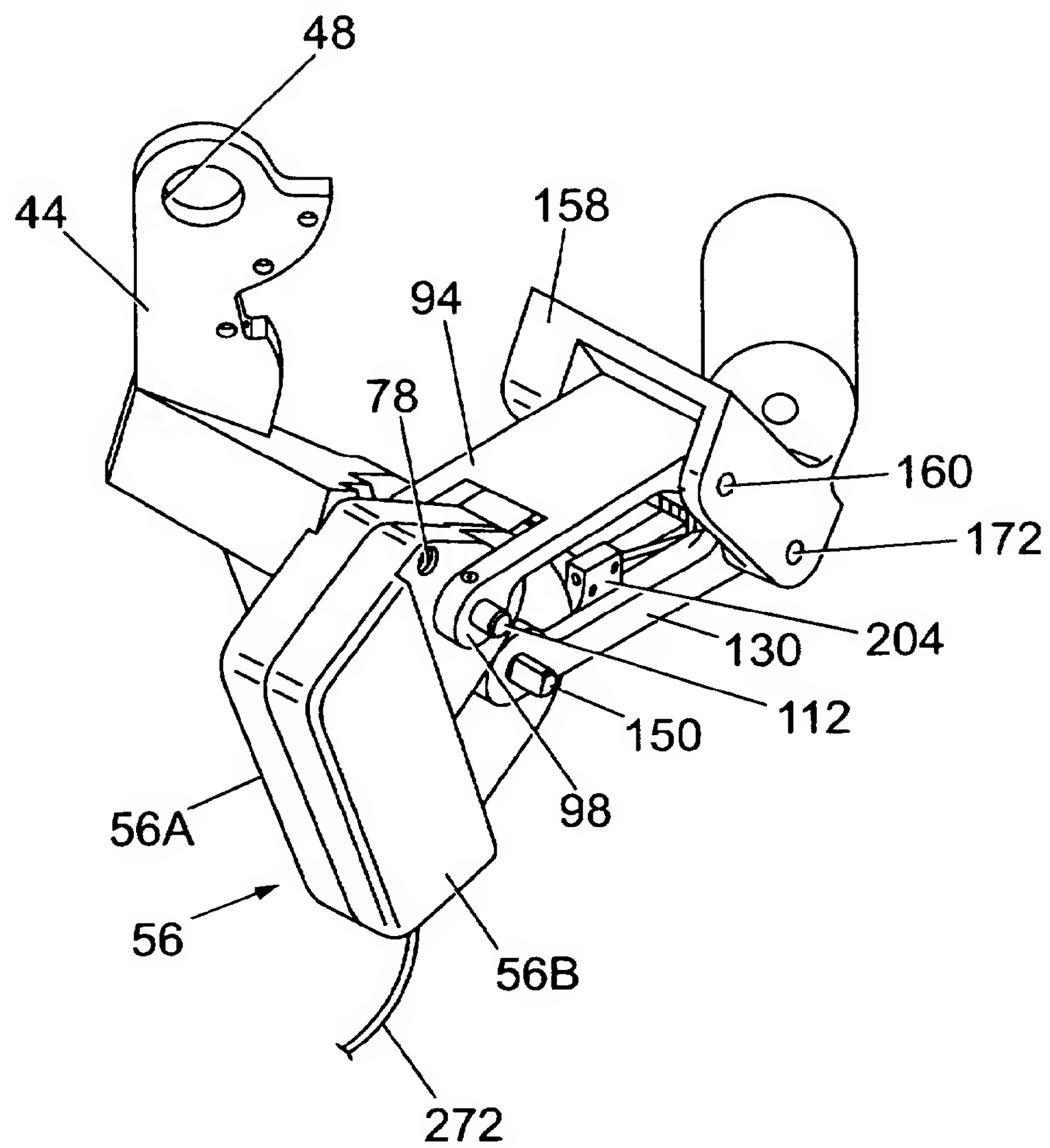


Fig. 3

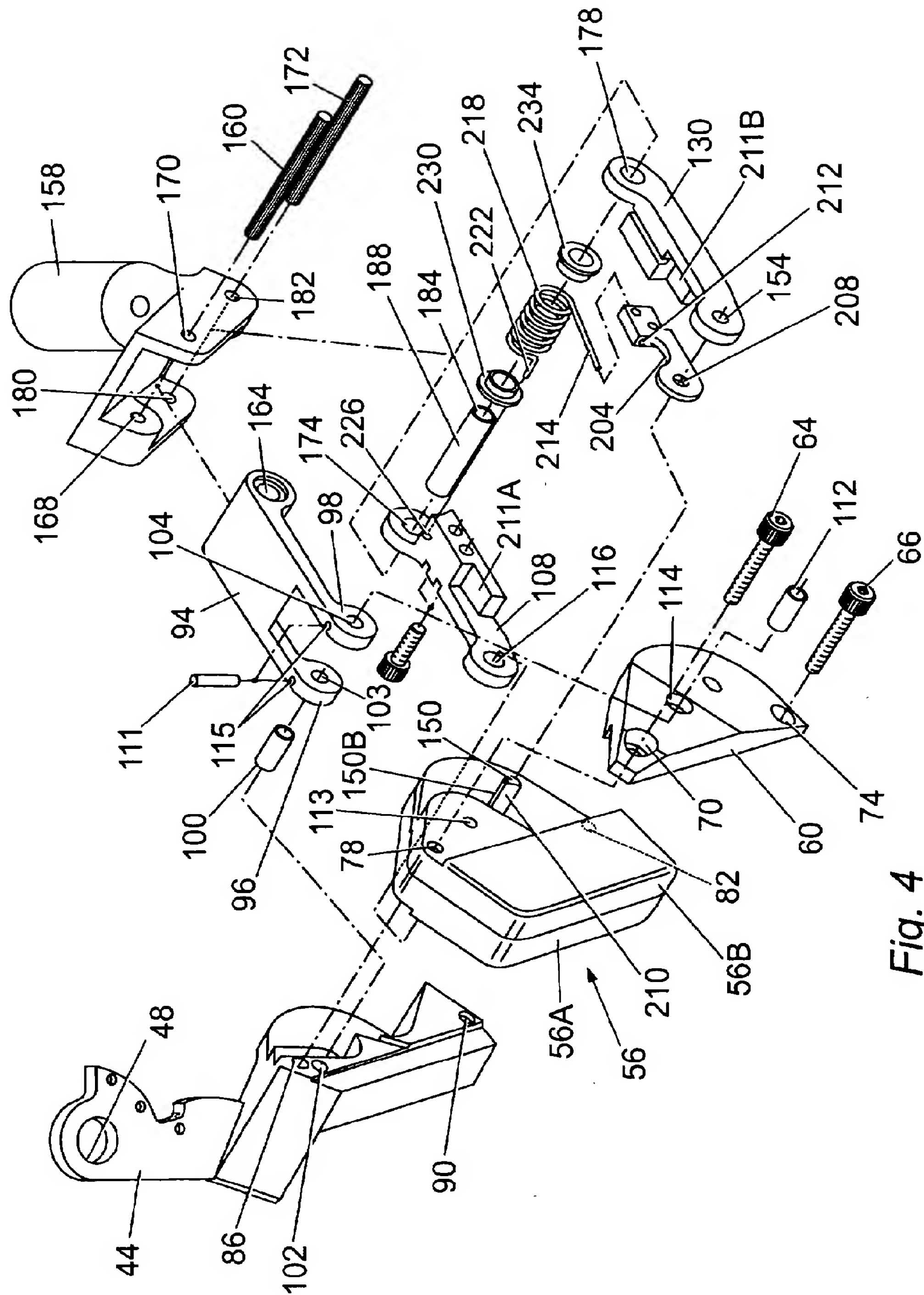


Fig. 4

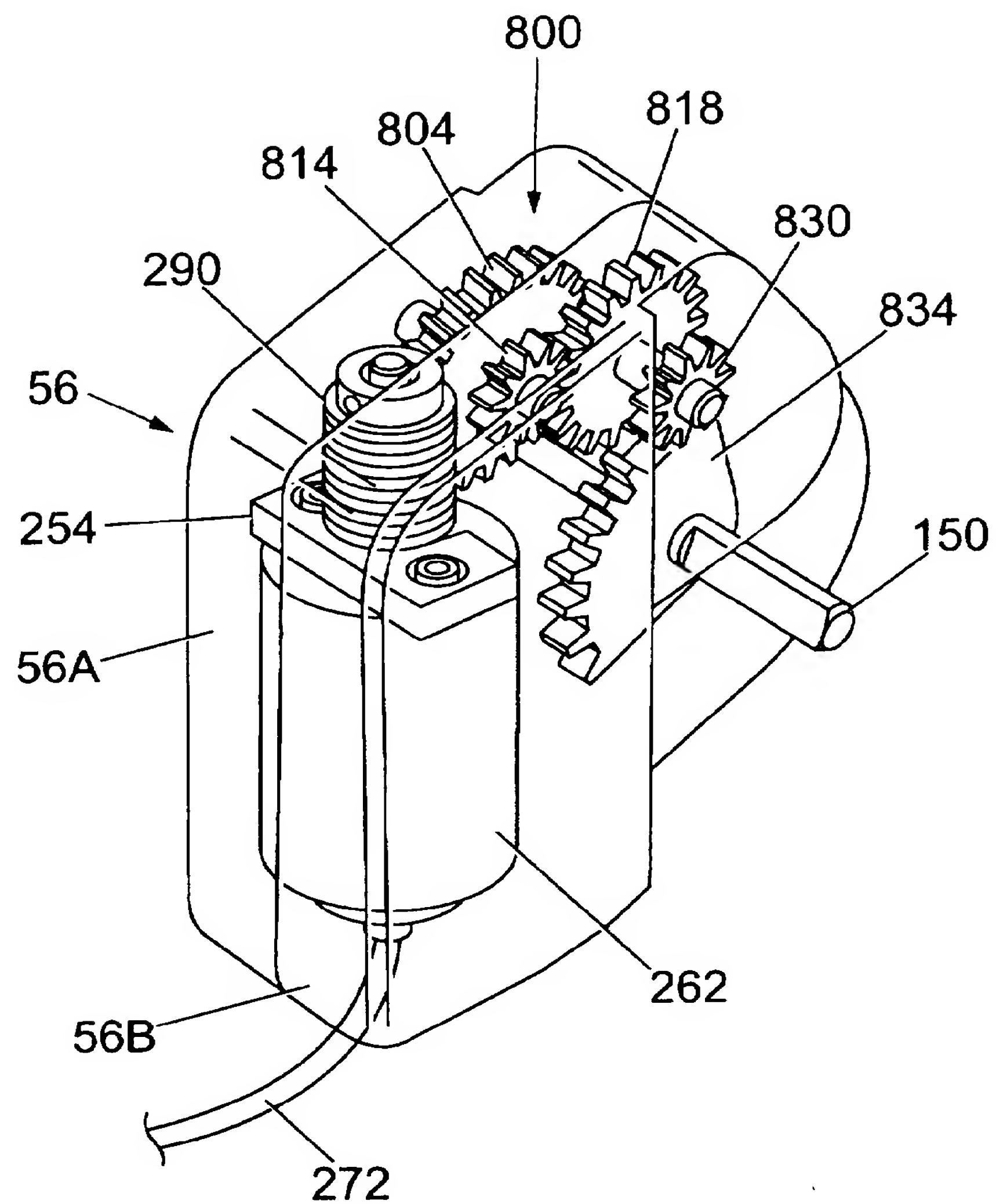


Fig. 5

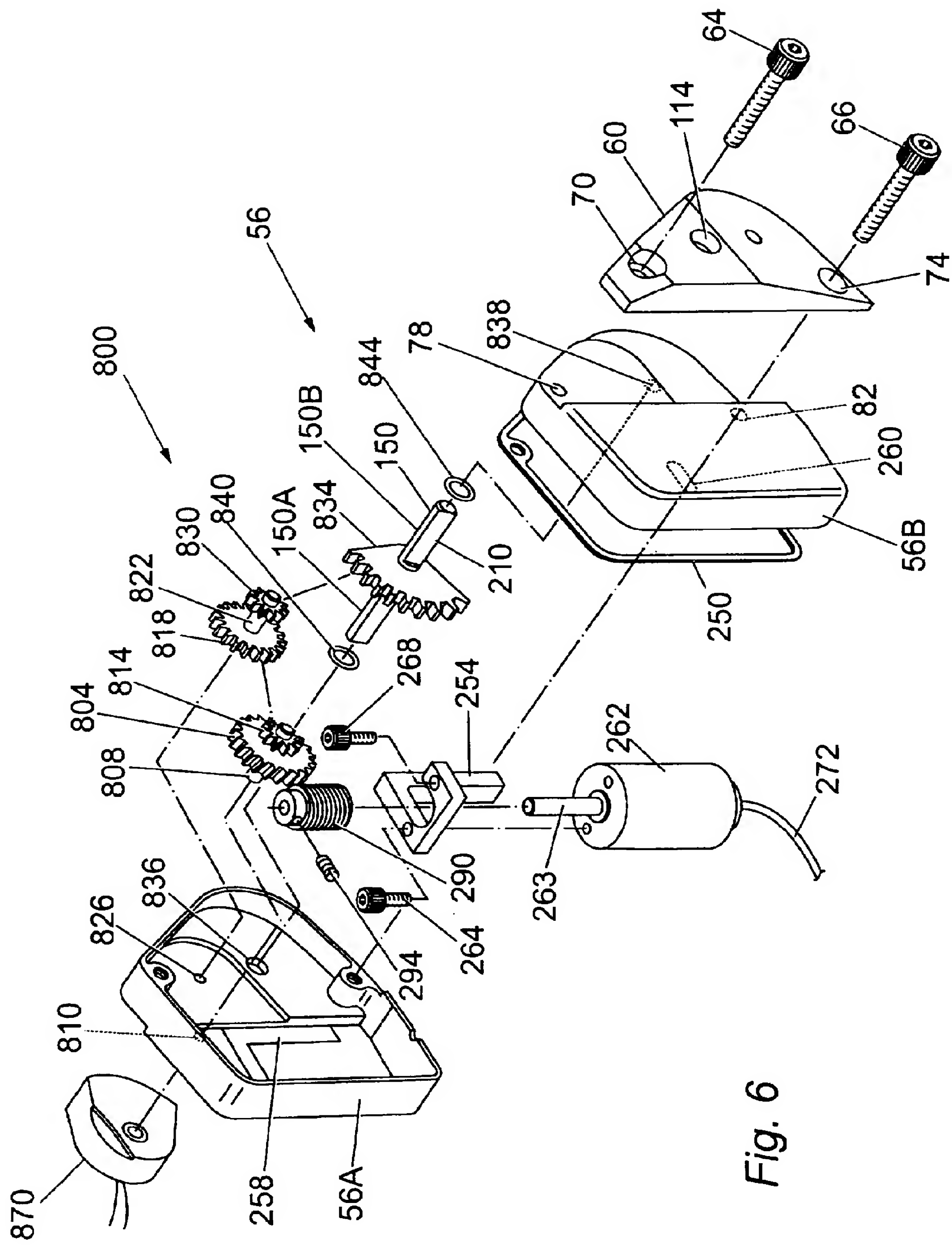


Fig. 6

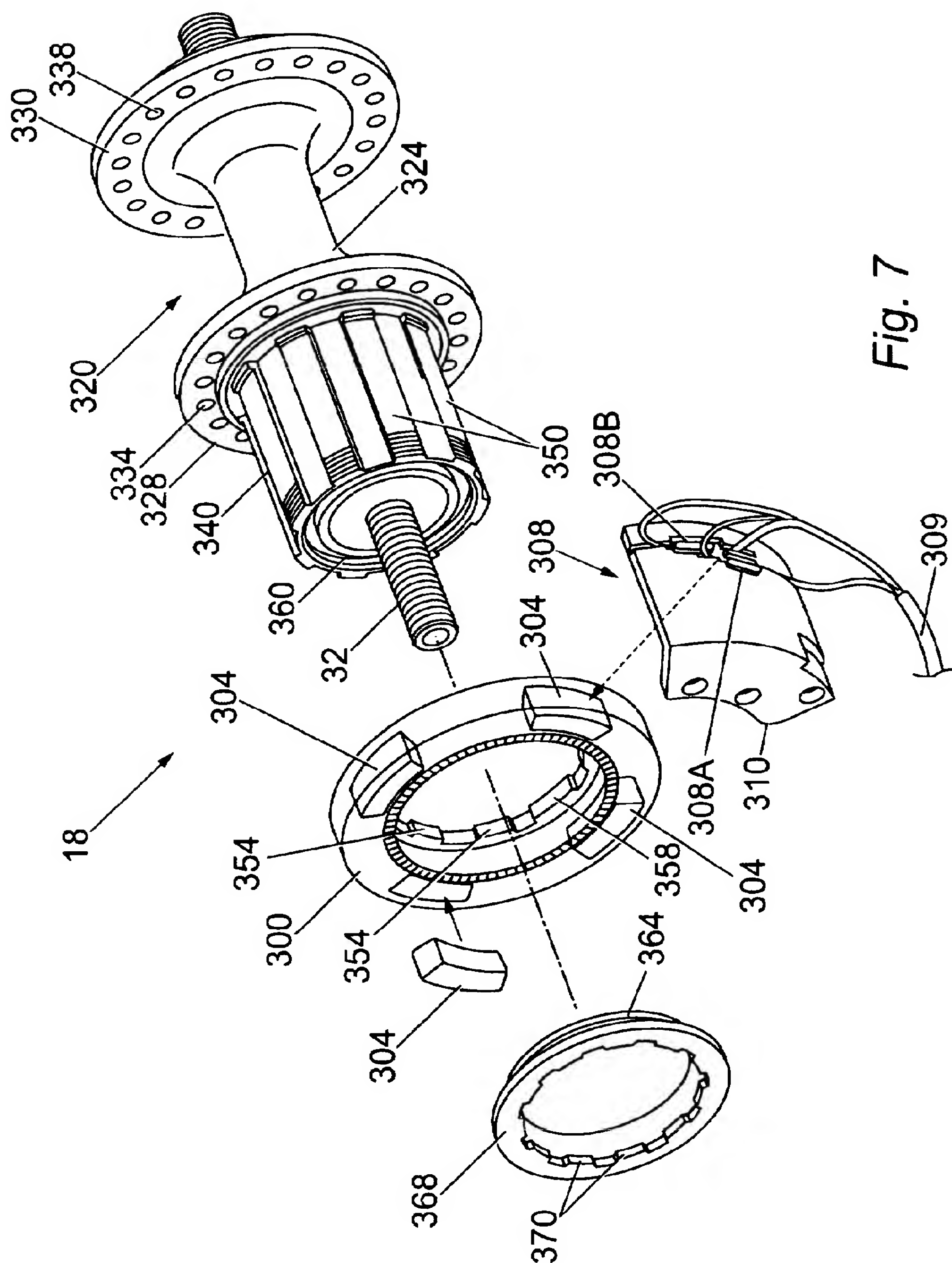


Fig. 7

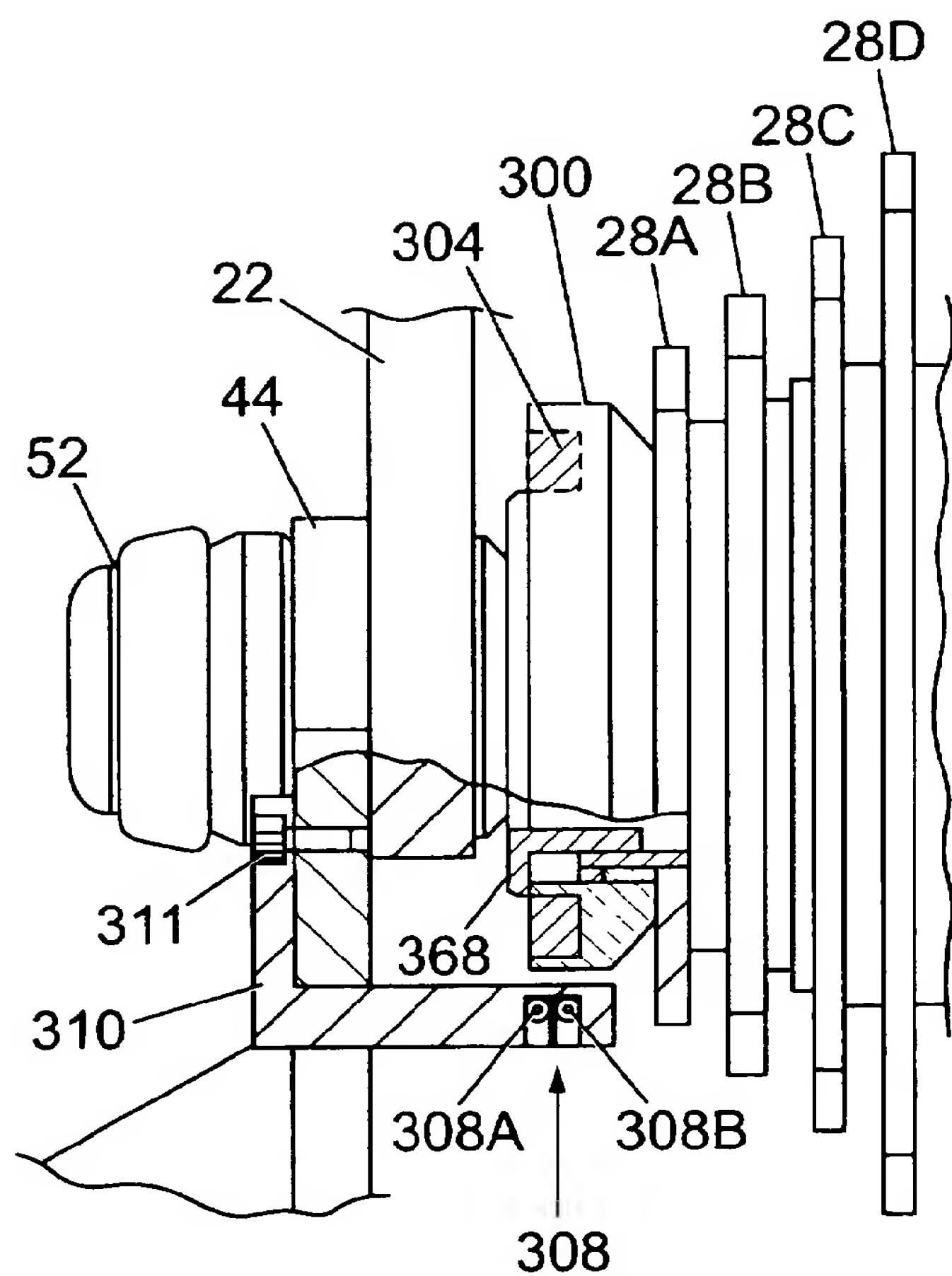


Fig. 8

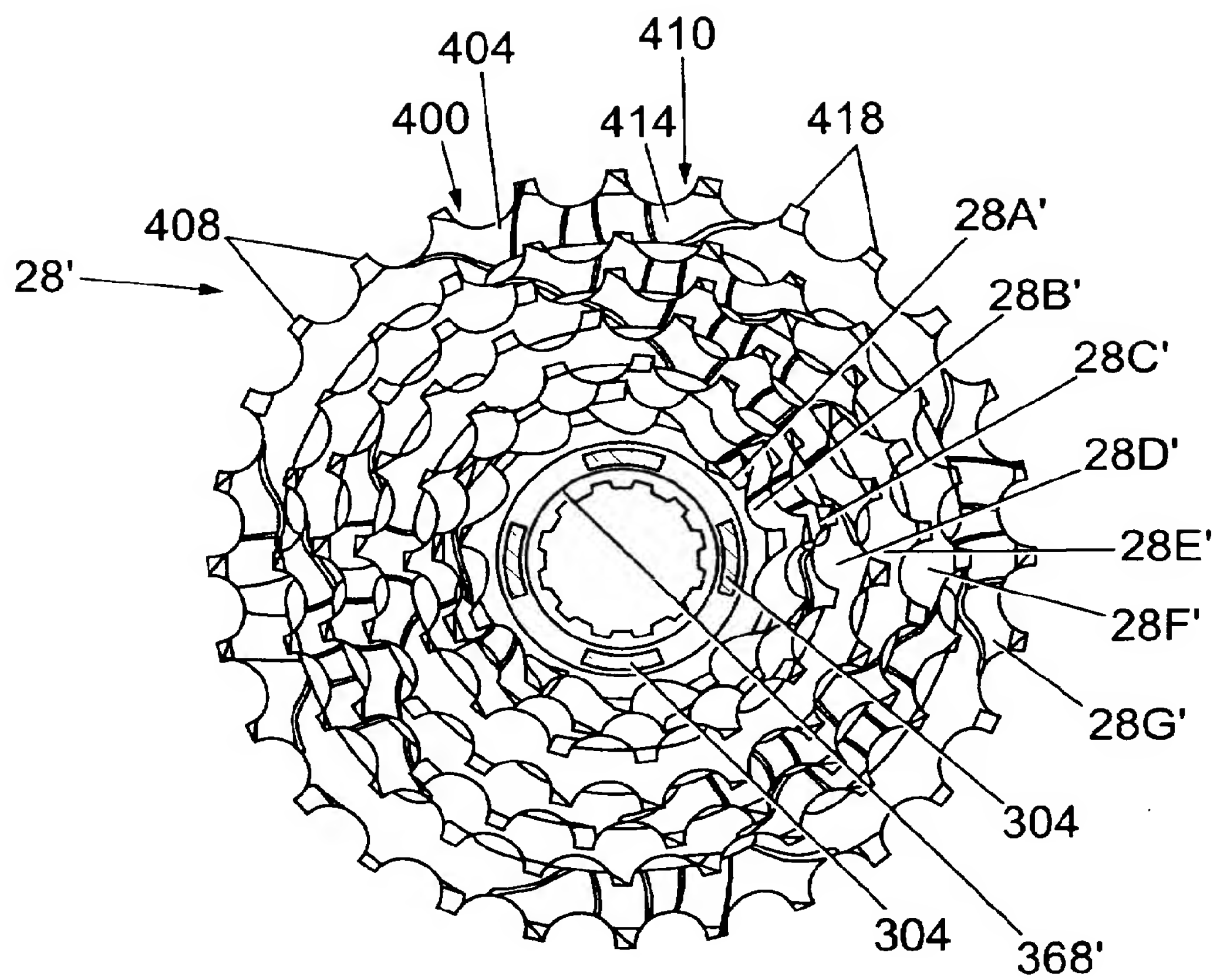
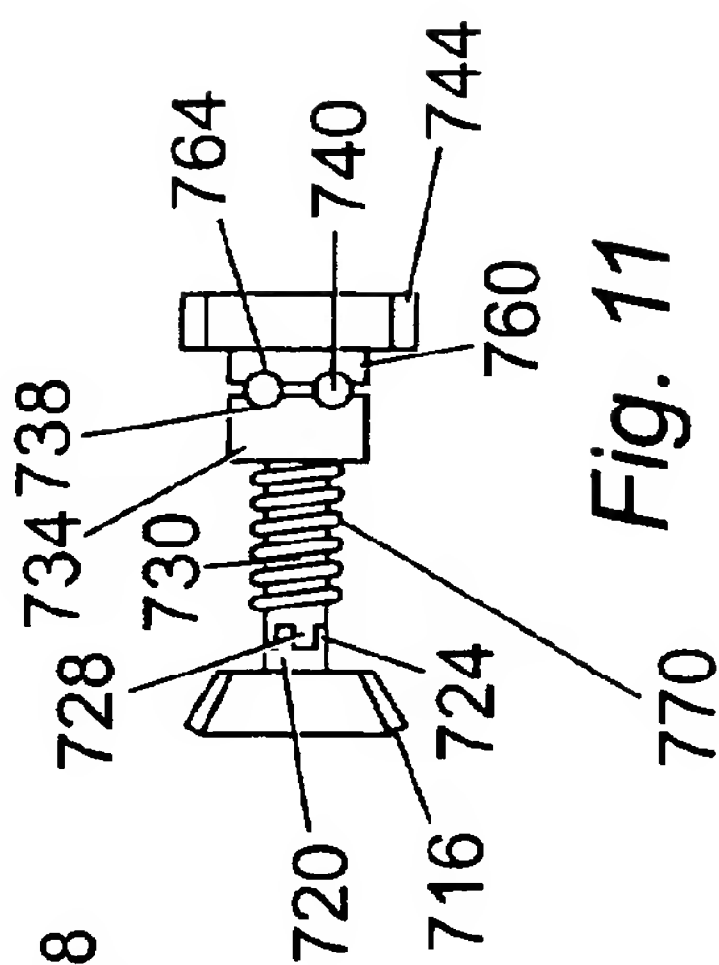
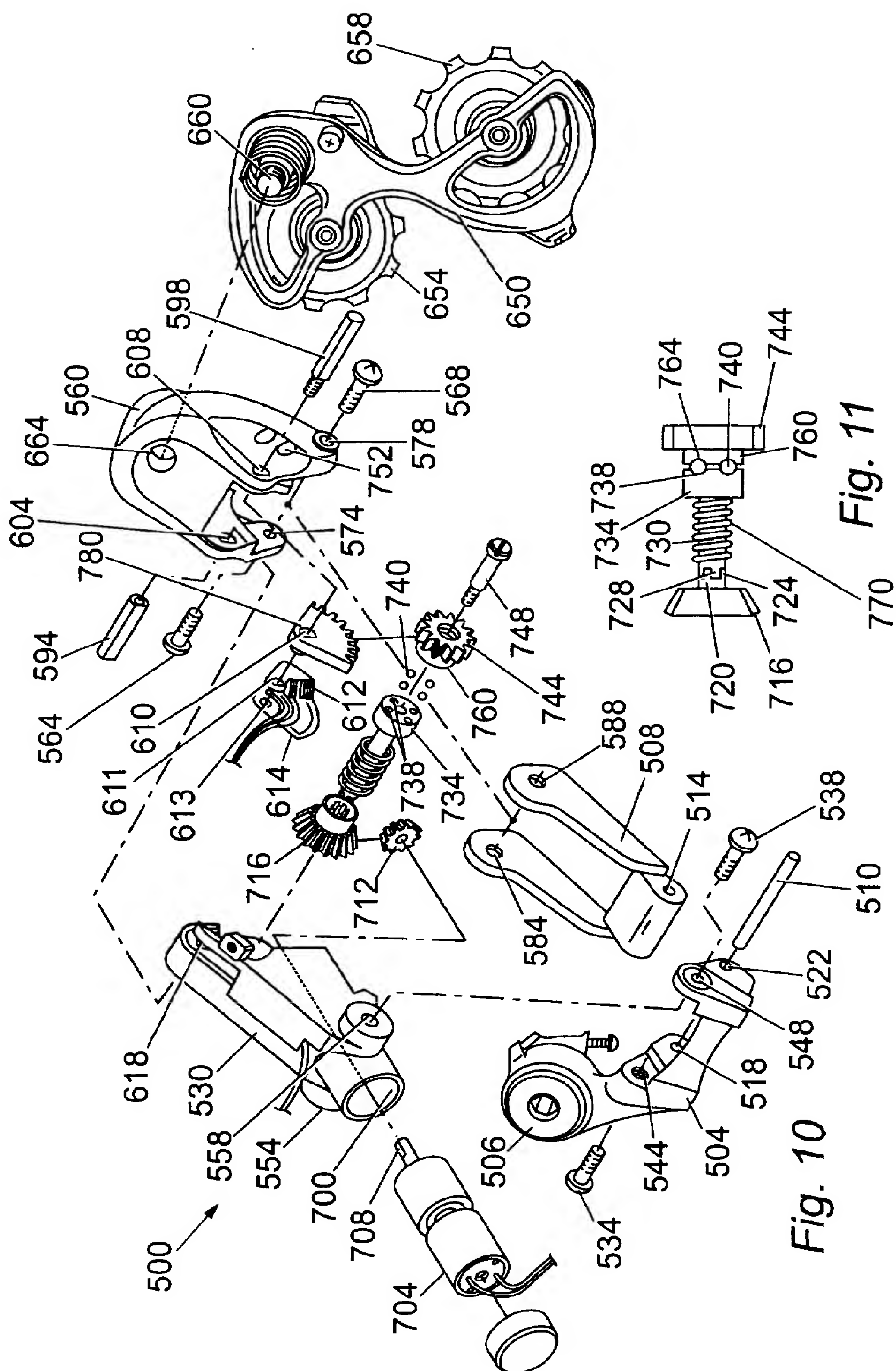


Fig. 9



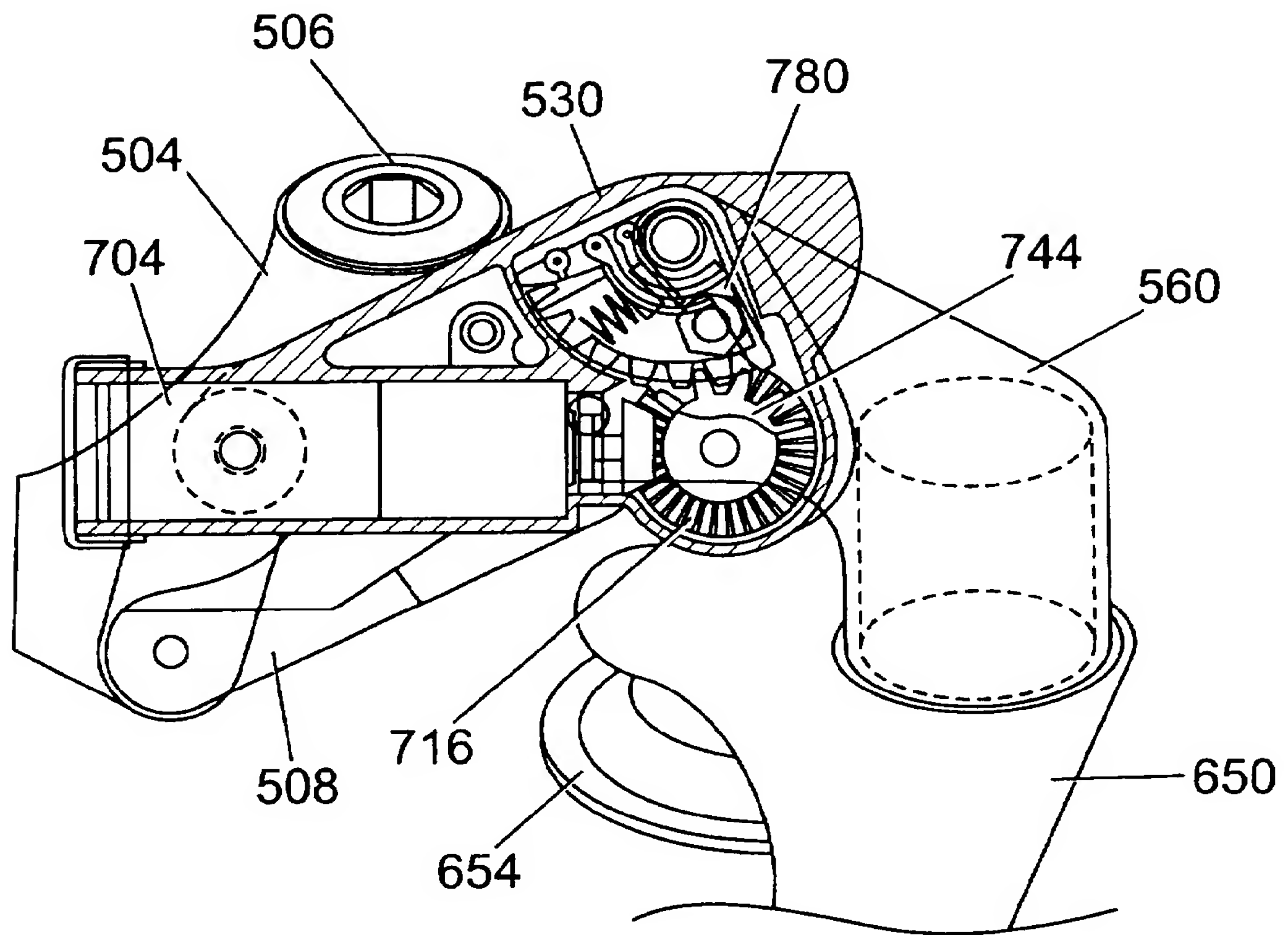


Fig. 12

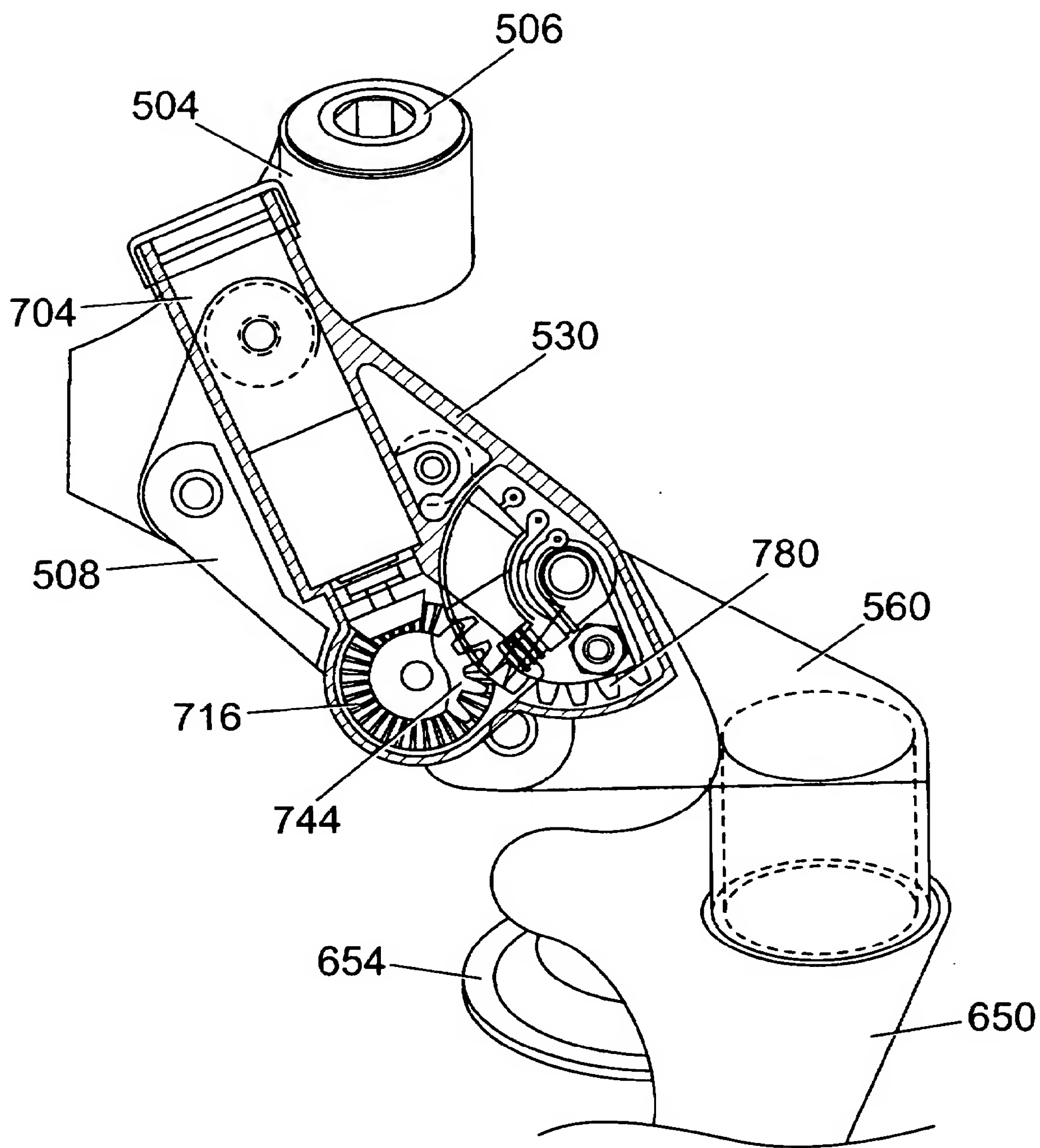


Fig. 13



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 99 30 9432

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
X	US 5 254 044 A (ANDERSON) 19 October 1993 (1993-10-19)	7	B62M25/08
A	* column 5, line 6 - line 24 *	1,25,38	
A	DE 40 22 473 A (MEISSNER) 16 January 1992 (1992-01-16)	1,7,25,38	
A	* column 5, line 16 - column 6, line 49 *	1,7,25,38	
A	US 5 571 056 A (GILBERT) 5 November 1996 (1996-11-05)	1,7,25,38	
A	WO 95 26900 A (EDCO ENGINEERING) 12 October 1995 (1995-10-12)	1,7,25,38	
	* the whole document *		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 3 April 2000	Examiner Denicolai, G
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

EPO FORM 1503 03/82 (P04001)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 99 30 9432

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

03-04-2000

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5254044 A	19-10-1993	NONE	
DE 4022473 A	16-01-1992	NONE	
US 5571056 A	05-11-1996	NONE	
WO 9526900 A	12-10-1995	NONE	

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82